

# FAB'TWILL® SATIN

#### ENHANCE YOUR SPORTS EMBLEMS WITH ELEGANCE AND BRILLIANCE!

Discover our new satin-effect sublimation printable marking film, designed for the sports world and perfect for creating stylish emblems. With its silky finish and subtle light reflection, it adds brilliance and elegance to all your sports markings. Versatile, it can be easily cut with a plotter or laser, offering a refined and modern solution to elevate your sports equipment.

### TECHNICAL DATA COMPOSITION Polyester **THICKNESS** 250 µm

Polyester

# **CUT SETTINGS**

**CARRIER** 



CUTTING

Flex blade 60° or laser cut

Adhesive & transparent

# **SUBLIMATION**

	PRINTING	Sublimation inks	
2	PREHEATING	≋∭≋	190°/ 374°F
		Ø	10 s
2 22	SUBLIMATION	≋∦≋	190°C / 374°F
			50 s

### **PRODUCT HIGHLIGHTS**

- Vibrant colours, sublimation inks.
- Satin effect
- Can be use by laser cut or plotter cut
- Can be stored for a long time once the inks have been fixed by pressure on to the textile at 160°C for 20 seconds.

### **CARE & MAINTENANCE**

- Always respect the garment instructions.
- Wash inside out to extend the design's life.
- Allow 24 hours after application before first wash.
- Avoid the use of aggressive products.
- Do not bleach.

Washing	Ironing	Tumble-dry
40°C/104°F	Reverse side	No

## **APPLICATION**



#### **STEP 4 - LASER CUTTING**

Easily cut out your design according to the cutting marks Remove excess cut material

To avoid burning the FAB'TWILL® SATIN, control your speed carefully and pay attention to your laser cutting speed settings. OR PLOTTER Cut your heat transfer film, use a blade 60°.

STEP 5 - Remove the PET carrier and place the image on the textile as desired. Protect it using a sheet of silicone paper. Press 160°C / 320°F / 20s.

### **STORAGE**

- Storage life recommendation is up to one year.
- Store product in dry room with 15°-30°C/60°-85°F.
- Keep away from sunlight, store in a vertical position.

### STEP BY STEP: HOW TO USE

#### STEP 1 - APPLYING THE SETTINGS AND PREPARING THE VARIOUS TOOLS **STEP 2 - PRINTING THE IMAGE**

Print your image with cut marks in mirror mode on the sublimation paper.

#### STEP 3 - TRANSFERRING THE IMAGE

PREHEATING: Check the transfer settings: 190°C, 10s.

SUBLIMATION: Sublimation settings: 190°, 50s.

Overlay the sublimated paper format on the FAB'TWILL® SATIN Printed side facing FAB'TWILL® SATIN observing your cutting marks.

The sublimation paper must be fixed onto the FAB'TWILL® SATIN using high heat-resistant adhesive

tape on at least two opposite edges of the sublimation paper.

If the sublimation paper is not flat, apply adhesive tape to a third edge. Press to transfer. Lift the heat sublimation paper to remove it, making

sure it doesn't drag on the FAB'TWILL® SATIN

NOTE: We highly recommend that you perform tests before production.

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